

# DOVE STEEL DOORS & SHUTTERS LIMITED

Yew Tree Farm, Gospel Ash Rd, Bobbington, Stourbridge, DY7 5EF

## **NBS Specification L20-480**

### **L20 DOORS / SHUTTERS / HATCHES**

#### **480 DOORSETS: STAINLESS STEEL**

**Supplier:** Dove Steel Doors & Shutters Ltd, Yew Tree Farm, Gospel Ash Rd, Bobbington, Stourbridge, DY7 5EF

Telephone 01384 22 11 44 Fax 01384 22 15 09

Website: [www.steeldovedoors.co.uk](http://www.steeldovedoors.co.uk)

Email: [sales@steeldovedoors.co.uk](mailto:sales@steeldovedoors.co.uk)

**Product Reference:** SD-SS

**Fire rating:** tested to BS 476 Part 22.

#### **Door Leaf:**

**Core:** Internally stiffened, insulated and sound deadened with pre-expanded, small cell honeycomb core material and laminated under pressure to the face skins.

**Skin:** 2 skins of 1.2 mm (18 ga) thick, 304 grade stainless steel, 44mm thick door with no face seams. Face skins are connected by a “deep pocket” interlocking edge lock seam for added strength and durability.

**Finish as delivered:** Brushed effect to stainless steel.

#### **Frame:**

1.5 mm (16 ga) thick stainless steel forming a double/single rebate profile. Fully protected header allows for a smooth butt-joint with the vertical frame posts.

**Finish as delivered:** Brushed effect to stainless steel.

**Glazing details:** Where applicable provide doors with vision panels meeting the requirements of the performance specification.

#### **Ironmongery:**

Hinges: 1.5 pairs per leaf of 102 x 76mm template drilled stainless steel hinges

On double doors, 2 lever action flushbolts are situated within the leading edge of the inactive door leaf.

**TEL: 01384 221 144**

**FAX: 01384 221 509**

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**Fixing:**

Frames are provided with three fixings per jamb with built in adjustment and completed by matching colour co-ordinated cover caps.

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