

# DOVE STEEL DOORS & SHUTTERS LIMITED

Yew Tree Farm, Gospel Ash Rd, Bobbington, Stourbridge, DY7 5EF

## Fire Rated Steel Doorsets

### **SINGLE, LEAF & HALF AND DOUBLE FIRE RATED STEEL DOORSETS**

**MADE TO MEASURE IN 5 WORKING DAYS\***

#### **PRODUCT DESCRIPTION:**

General purpose steel doors for standard fire rated applications, fire rated upto 240 minutes to BS 476 parts 20 & 22, custom made to suit existing structural openings, all doors are designed on a CAD / CAM system and manufactured with CNC punching and pressing facilities to guarantee quality and long product life.

#### **DOOR FRAMES:**

Manufactured from 1.5mm or 2.0mm Zintec steel, formed to create a single rebate profile frame (double rebate option available on request), reinforced and fitted with adjustable wind out fixing points, we also offer an expanding channel frame which can aid fitting into uneven openings.

#### **DOOR LEAVES:**

Manufactured from 1.2mm, 1.5mm or 2.0mm Zintec steel, double skinned and tray formed to create a 45mm thick door leaf, Internally the door leafs are filled with a fire rated dufaylite / honeycomb core or an insulated mineral wool core. door leafs are fitted with an external security anti jemmy lip to the lock side and integral security dog bolts to the hinged side.

#### **FURNITURE:**

Our personnel doorsets come as standard with a sashlock, 2No lever handles and double euro profile cylinder, leaf & half / double doorsets come with top and bottom bolts (concealed or face fixed), fire exit doorsets come as standard with a single point panic bar, leaf & half / double doorsets also come with a 2 point panic bar to the passive leaf. Additional locks can also be added to single, leaf & half and double doors to increase security. Please note any type of lock can be fitted to this type of doorset. Dependent on furniture doors may need to be fitted with a overhead door closer.

#### **HINGES:**

As standard doors are supplied with a minimum of 3 stainless steel ball bearing butt hinges, dependant on leaf size and weight, doorsets can also be fitted with a continuous butt hinge.

**TEL: 01384 221 144**

**FAX: 01384 221 509**

E MAIL: [sales@dovesteeldoors.co.uk](mailto:sales@dovesteeldoors.co.uk)

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### **CILL:**

All doorsets come as standard with a DDA Compliant threshold, other threshold options are available including no threshold.

### **FINISHES:**

Doorsets can come in bare metal finish, primer finish (requires on site painting) or polyester powder coat finish to a standard RAL / BS colour (standard stock colour chart available on request). We also offer a specialist wood grain finish and a coastal/marine grade finish.

### **VISION & LOUVERED PANELS:**

Our fire rated doorsets can be fitted with vision panels in a wide range of sizes and glazing options they can also be fitted with louvered panels in a wide range of sizes with or without fly/insect mesh.

### **SIDE & OVER PANELS:**

Our fire rated doorsets can be supplied with side and/or over panels either solid, louvered or glazed.

### **OPTIONAL EXTRA'S:**

Our fire rated doorsets can also be fitted with additional locking, doors closer, limit stays, kick plates, rain deflectors, drop bars, spy holes, finger protection strips any more items that are available on request.

### **ALL DOORSETS SUPPLIED WITH:**

- Fitting instructions
- Fire rated frame weather seal
- Fixing cover caps

### **OVERALL MAXIMUM DOORSET SIZES:**

- Single Door: 1425mm Wide x 2945mm High
- Double Door: 2825mm Wide x 2945mm High
- For sizes larger than the above, side and over panels can be used to achieve the required structural opening size.

**As standard single door frames come pre assembled and double door frames come in knockdown form.**

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**\*5 Working day lead time is only available as a fastrack option and is dependent on specification of door and current workload, please enquire for more information and to check availability.**

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